Flexible Ferrite Sheet Visual Inspection Criteria

	Visual Inspection Criteria					
No	Inspection item	OK	NG	Judgement	Standard	
1	Fitness	OK	NG	The space between 2 layers shall fit standard	Corner open ≤1.0mm2	
2	Stain	ОК	NG NG	Visible stain or finger print	Particle or stain or finger print ≦2.0mm2	
3	Corner Damage			Visible corner damage	Damage area ≦1.0mm2	
4	PET Damage	ОК	NG	Visible PET Damage	Damaged PET is not allowed.	
6	Bump	OK CONTRACTOR OF THE PROPERTY	NG O	Bump on surface	NiZn material (1) The total number of bumps is within 3 points (inclusive) (2) The length or diameter of a single point ≤ 1.0mm (3) Single point + thickness of Ferrite ≤ specified thickness MnZn material The thickness of bump location should be within spec	
7	Irregular Crease	OK	NG	Irregular crease on surface	NiZn material Crease is not allowed.	
1		OK	NG -		MnZn material Crease length ≤10mm	

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No	Inspection item	OK	Visual Inspection Crite	Judgement	Standard
8	Burr	ОК	NG	Burr at 4 sides	burr length of 4 sides ≦ 1mm
9	Cutting of 4 sides	ОК	NG	cutting of 4 sides	The Verticality of 4 sides must be 90±3°
10	Uneven Surface	ОК	NG	Uneven surface	Uneven surface is not allowed NiZn material Uneven surface is not allowed MnZn material The thickness of uneven location should be within spec, uneven area is not limited.
11	Back Lamination Length			Product and back release paper lamination length difference.	lamination length difference ≦2mm
12	Adhesion Alignment			Adhesion alignment	Adhesion shift≦2mm
13	Marking	T13703-5 T13703-5 T13703-5 T13703-5 T13703-5	EBHS010121 213703-3 213703-3	Marking on surface (This examination only applied for products with marking)	No visible abnormal on making is allowed. 1. Marking should be at center. 2. Character must be clear. 3. No visible abnormal.
14	Glue Residue	T13703-5 T13703-5 T13703-5 T13703-5	The second secon	Adhesion left on surface	The length of adhesion≦1mm

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No	Inspection item	OK	Visual Inspection Crite NG	Judgement	Standard
15	Wrinkle	ОК	NG CONTRACTOR OF THE PROPERTY	Wrinkle on surface	The length of adhesion ≤ 1.5mm
16	Cutting Line	OK 2	NG 1 NG 2 NG 3 NG 4	Surface lines created along the cutting line	OK: Cutting line on surface found during visual inspection and the following items must be met before they can be accepted (1) Wear gloves to confirm that the cutting line is flat and undented (2) No creases, breakage, cracks on PET surface NG 1~NG 2: Cracks along the cutting line is not allowed NG 3: Irregular cracks is not allowed NG 4: Cracks of different depth at the same side is not allowed (such as line 1 is deeper and line 2 is shallower)
17	Long Dent	ОК	NG	Long dent on surface	Long dent ≤1.5mm
18	Dot Dent	OK Sample 1 OK Sample 2	NG	Dot dent on surface	OK Sample 1: Dent on sheet edge(1/3 total area)is acceptable no matter dent quantity or dent area OK Sample 2: Dent besides sheet edge(2/3 total area) Dent diameter<1.5mm NG Sample: Dent besides sheet edge(2/3 total area) Dent diameter≥1.5mm is not allowed
	The edge of releasing paper is not aligned with the sheet	OK TOSA* TOSA*	NG	The edge of releasing paper is not aligned with the sheet	For back side, the edge of releasing paper is not aligned with sheet $\leq 0.5 \ \text{mm}.$
	Note: not applicable to EHBS1698121050	OK Ferrite Sheet	NG Ferrite Sheet		From front side, the edge of releasing paper is not aligned with sheet $\leq 0.5\ mm.$

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No	Inspection item	ОК	NG	Judgement	Standard	
20	Damage on backing tape Note: NOT applicable to EBHS1698121050	OK1 W (mm) L (mm) W (mm) 2.6471 7.7059 0.2647 W (mm) L (mm) W (mm) 1.7941 4 5.7648 OK2	L (mm) L (mm) 2.1177 0.5 1.5 L (mm) W (mm) L (mm) 2 L (mm) W (mm) L (mm) 4.4706	There is damage to the backing tape	(1) If the backing tape is damaged and exposes a length or width of the material ≤ 8mm, it is acceptable. As shown in the OK1 diagram on the left." (2) If the backing tape is damaged but does not expose the material, regardless of the length or width of the damage, it is acceptable. As shown in the OK2 diagram on the left	
21	No ferrite under PET			No ferrite under PET	No ferrite under PET is not allowed.	
22	Fine scratch on PET			For parallel distance 30~60cm, fine scratch on PET surface	For parallel distance 30~60cm, fine scratch on PET surface ≥2cm is not allowed.	
23	PET Damage on edge			PET Damage on edge	Visible PET edge bending or damage and any defect marks on a flat surface: (1) Single damage area: length ≤ 15mm and width ≤ 2mm (2) Total number ≤ 2	
24	PET surface damage due to friction(foggy 1)			PET surface damage due to friction	PET surface damage due to friction ≤1.0 mm2 Number of damages per piece: ≤ 20	
25	PET磨擦表面漆 料損傷(霧面2) PET surface damage due to friction(foggy 2)			PET surface damage due to friction	PET surface damage due to friction ≤1.0 mm2 Number of damages per piece: ≤ 20	

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No	Inspection item	OK	NG	Judgement	Standard	
26	PET surface damage due to friction(glossy)			PET surface damage due to friction	PET surface damage due to friction ≤1.0 mm2 Number of damages per piece: ≤ 20	
27	PET surface glossy due to friction			PET surface become brighten due to friction	PET surface damage due to friction ≤1.0 mm2 Number of damages per piece: ≤ 20	
28	Abnormal sheet edge trimming			Under parellel vision, loose PET edge or gap between PET and ferrite	Under parellel vision, loose PET edge or gap between PET and ferrite are both not allowed. Inspector must screen it. If above phenomenon is unobservable under parellel vision or observable under magnifier, it is acceptable and able for shipment.	
29	Ferrite damage on edge		NG 2	Ferrite damage on edge	When Ferrite thickness (excluding adhesive + PET thickness) is ≥ 0.5mm: NG1: Single point defect area: ≤ 2.0mm² Number of defects per piece: ≤ 3 NG2: damage appear on grid scoring side Single point defect area: ≤ 2.0mm² Number of defects per piece: not defined Defect position: on one side	